

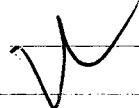
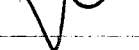
Work Order ID 97829

97829

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Item ID: D350-607-541 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Utility-Basket
 Start Date: 2/28/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/28/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan:  Date: Tooling: Date: Run Start ***NR1***
 QC:  Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-607-3	A

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-607-541 CHG004								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging	****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label****								

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

ML5 13 02-28

13/3/7 SP

DAS 27

DAS 27

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Item ID: D350-607-541

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Utility-Basket

Start Date: 2/28/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 2/28/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00							
Packaging	Package as per PPPD350-607-541								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
06
13/3/13

13/3/28 ①

MCJ 13-03 G2
mk
13-3-7

Picklist Print

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Work Order ID: 97829

Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 2/28/13

Required Date: 2/28/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install
label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP
REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D350-607-511		Manufactured	No			110	Each	5.0000	0	1			
--------------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Quick Release Basket Mounting Installation

Location	Loc Qty	Loc Code
PK012	5	
92639	1	
92640	1	
92641	1	
92802	1	
93174	1	

D2690-6		Manufactured	No			110	Each	17.0000	0	1			
---------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Lanyard Assembly

Location	Loc Qty	Loc Code
ST014	17	
94775	9	
95935	8	

D3912-041		Manufactured	No			110	Each	2.0000	0	1			
-----------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Eyebolt Receiver Assembly

Location	Loc Qty	Loc Code
ST072	2	
93161	2	

D4030-041		Manufactured	No			110	Each	0.0000	0	1			
-----------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Long Basket Assembly (350)

D4085-3		Manufactured	No			110	Each	16.0000	0	1			
---------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Placard, Instructions

Location	Loc Qty	Loc Code
ST093	16	
87037	1	
94804	5	
96252	10	

92639

95935

93161

96172

97

94804

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Work Order ID: 97829

Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 2/28/13

Required Date: 2/28/13

Start Qty: 1.00

Required Qty: 1.00

D4151-041

Basket Fwd Hardpoint Assembly, Lower

Manufactured No

110 Each 15.0000

1

1

Location

Loc Qty

Loc Code

ST101

15

89111

2

92807

1

93193

1

94050

3

94051

2

94513

2

96133

4

96133

D4151-043

Basket Fwd Hardpoint Assembly, Upper

Manufactured No

110 Each 17.0000

1

1

Location

Loc Qty

Loc Code

ST101

17

89381

3

92741

1

93410

2

94201

3

94783

2

96237

4

97287

2

96237

D4150-041

Attachment Arm Assembly

Manufactured No

110 Each 10.0000

1

1

Location

Loc Qty

Loc Code

ST100

8

92513

1

92683

1

93281

5

94133

1

ST101

2

94639

2

94133

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Work Order ID: 97829

Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 2/28/13

Required Date: 2/28/13

Start Qty: 1.00

Required Qty: 1.00

AN4-13A
Bolt

Purchased No

110 Each 1,080.0000

6

6

Location

Loc Qty

Loc Code

FG	20	
122808	20	
Return2012	8	
122416	8	
ST514	1052	
122993	13	
123900	119	
124221	920	

12380

AN4G15
BOLT

Purchased No

110 Each 27.0000

1

1

Location

Loc Qty

Loc Code

ST357	27	
122808	7	
123900	20	

122808

AN310C4
Nut

Purchased No

110 Each 113.0000

1

1

Location

Loc Qty

Loc Code

ST342	113	
123831	13	
124221	100	

123831

MS17984-C413
PIN, QUICK RELEASE

Purchased No

110 Each 39.0000

1

1

Location

Loc Qty

Loc Code

ST332	2	
118612	2	
ST508	37	
124231	37	

124231

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Shop Packet Print

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Work Order ID: 97829

Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 2/28/13

Required Date: 2/28/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L4
Nut

Purchased No

110 Each 4.912.0000

6

6

Location Loc Qty Loc Code

FP001 318

122452 306

8182 12

FP-001 12

8182 12

GA 141

121444 141

ST314 81

116548 12

119017 20

123248 33

123355 16

ST506 1360

123900 1360

ST518 3000

124231 3000

123900

MS24665-151
Cotter Pin

Purchased No

110 Each 136.0000

12

1

Location Loc Qty Loc Code

GA 38

17566 38

ST323 98

122802 98

Purchased No

110 Each 369.0000

2

2

Location Loc Qty Loc Code

FG 32

103691 32

ST297 337

120390 87

123560 250

122802

120390

13/2/28 (1)

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Work Order ID: 97829

Parent Item: D350-607-541

Start Date: 2/28/13

Required Date: 2/28/13

Parent Item Name: Heli-Utility-Basket

Start Qty: 1.00

Required Qty: 1.00

NAST149F0432P

Purchased

No

110

Each

934.0000

12

12

Washer

Location

Loc Qty

Loc Code

ST295

934

122151

2

123522

4

123900

528

124580

400

123900

NAST149C0463R

Purchased

No

110

Each

828.0000

3

3

Washer

Location

Loc Qty

Loc Code

FP001

173

119097

173

ST292

655

119097

55

123248

400

123355

200

119097

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-541 (Standard Basket)	80.7 lb 36.6 kg	± 49.1 in ± 1.25 m	± 3962 in-lb ± 45.8 m-k-g	135 in 3.43 m	10895 in-lb 125.5 m-k-g
D350-607-543 (Lightweight Basket)	65.7 lb 29.8 kg	± 49.1 in ± 1.25 m	± 3226 in-lb ± 37.3 m-k-g	135 in 3.43 m	8870 in-lb 102.2 m-k-g
D350-607-545 (Standard Basket)	58.7 lb 26.2 kg	± 49.1 in ± 1.25 m	± 2882 in-lb ± 32.8 m-k-g	135 in 3.43 m	7925 in-lb 89.9 m-k-g
D350-607-547 (Lightweight Basket)	47.7 lb 21.6 kg	± 49.1 in ± 1.25 m	± 2342 in-lb ± 27.0 m-k-g	135 in 3.43 m	6440 in-lb 74.1 m-k-g
D350-607-511 (Quick Release Basket Mounting Kit)	7.2 lb 3.3 kg	± 36.9 in ± 0.94 m	± 266 in-lb ± 3.1 m-k-g	135 in 3.43 m	972 in-lb 11.3 m-k-g

5.0 PARTS LIST

(QTY) -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
/ 1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
/ 1	1	1	1		1	D2690-6	LANYARD
				4	4	D3910-3	X-TUBE LUG
/ 1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
/ 1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
/ 1	1	1	1		1	D4085-3	PLACARD-INSTRUCTIONS
1					1	D4086-200	PLACARD, MAX LOAD
	1				1	D4086-215	PLACARD, MAX LOAD
		1			1	D4086-220	PLACARD, MAX LOAD
			1		1	D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
/ 1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
2 1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
/ 1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
/ 6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
/ 1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
/ 1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
/ 6	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
1	1	1	1		1	MS24665-151	COTTER PIN
/ 2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	32	44	NAS1149F0432P	WASHER
/ 3	3	3	3		3	NAS1149C0463R	WASHER

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